

# FACILITIES LIST AT EMT



407 Cliff Street, Ithaca, NY 14850  
 t: 607-277-7070 | f: 607-277-5511  
[sales@incodema.com](mailto:sales@incodema.com)  
[www.incodema.com](http://www.incodema.com)



Quantity	Type of Machine	Capacity	Features
41	Punch Presses + Hydraulic Presses	5 tons - 150 tons	Minster, Clearing, Greenerd, Niagara, Blanking, Drawing, Piercing & Forming
1	Production Laser	1/2" Thick Milk Steel 3/8" Thick Stainless Steel 1/4" Thick Aluminum 61" x 99" Table, 4000 Watt	Amada
8	Press Brakes	10 tons - 110 tons 4' - 10' bed	Hydraulic & Mechanical
1	CNC Turret Press	33 tons 40" x 100" long	Amada 54 Stations with Sheet Respositioner
6	Piercing Machines	Up to 15 tons	Power & Manual
3	Shears	Up to 1/4" thick x 8' long	Precision Shearing
3	Roll Forming	Up to 10 Gauge 4' long	Precision Rolling
9	Resistance Spot Welding Machines	Up to 150 KVA	Sciaky 3 Phase, Solid State Electronics
1	Resistance Butt Welding Machine	30 KVA	Single and Multi Cycle
15	Welding Machines	Up to 300 Amp	Solid State Electronics MIG & TIG
24	Metal Conditioning Machines	4' Cube	Sanding- Buffing- Polishing-Graining- Sand Blasting & Vibrating Deburring
1	Wire Straightening & Cut Off	Up to 5/16" dia. Steel	Coil Feed
4	Wire Fabricating Machines	Up to 1/2" dia. Steel	Special Forming
3	Cleaning Equipment	Up to 12" x 12" x 14" Part Size	Ultrasonic Cleaning
1	Cleaning Machine	Up to 8" x 24" Part Size	Washing with Belt Feed
17	Drilling & Tapping Machines	Drilling: .005 - 1 1/2 dia. Tapping: Up to 1/2 thread	Multiple Spindle Machines, Gang Drilling & Tapping, Sensitive Drilling, Radial Drilling, Tapping Machines
14	Conventional Milling Machines	Up to 25" Travel Milling, Vertical Milling	Rise & Fall Milling, Gang Milling, Horizontal
9	Vertical Machining Centers	Up to 20" x 40" Travel	Matsuura, Mazark, Bridgeport- Fadal- Leadwell- Haas
3	Horizontal Machining Center	Up to 20" x 40" Travel	
5	CNC Turning Machines	Up to 3" dia. Thru Spindle Up to 15 3/4" dia. Swing	Hardinge-Conquest 42 & AHC Mazak Turning Centers- SQT18 & QT10 Mazak 250MY-Y Axis Rotary Tool Spindle
5	Manual Turning Machines	Up to 15" Swing	Engine Lathes & Speed Lathes
10	Grinding Machines	36" Table dia. Up to 10" x 18" Table Up to 10" dia. Part Size	Blanchard Grinding Surface & Form Grinding Cylindrical Grinding
1	Conventional EDM	Up to 8" x 14" x 20" Part Size	Hansvedt (20 AMP)
1	Wire EDM	Up to 11.8" x 13.7" x 19.7" Part Size	Mitsubishi
1	Engraving Machine	Up to 6" x 12" Work Piece	For Engraving all Materials
1	Silk Screening	Up to 24" x 36" Work Piece	For Screenprinting all Materials